# HACH BIOTECTOR B3500e TOC ANALYSER

# **Applications**

- Discharge control
- Wastewater effluent
- Ground water / Raw surface water
- Storm water / River water
- Carbon bed absorber
- Cooling water



# Highest reliability in TOC analysis for water control meets low cost of ownership.

The Hach<sup>®</sup> BioTector B3500e delivers the market leading, unique self-cleaning technology to provide accurate on-line TOC analysis. With 99.86% certified uptime the B3500e delivers maximum availability for reliable results. Ideal for water control, the B3500e helps you to be compliant while minimising your operating costs.

# Ensure environmental compliance.

The B3500e is tailor-made for monitoring final wastewater effluent and discharges to meet TOC requirement in water regulations. Being regulatory compliant will save you significant penalty costs while protecting the local environment.

#### Save with low ownership costs.

Requiring you to replace the pump tube and calibrate only twice a year, the Hach BioTector B3500e provides low operating expenses.

# Worry-free TOC with smart design.

The B3500e comes with a built in self-cleaning sample tube and reactor. This enables the B3500e to deliver trustworthy results even if your water contains some level of fat, oil, greases and sludge or has moderate pH swings.

# Information you can rely on.

Using BioTector's internationally proven and unique Two Stage Advanced Oxidation technology, the B3500e delivers maximum uptime, reliability and accuracy.

# Access your results from everywhere.

With the B3500e TOC results can be viewed at your desk, your home, or while you are on the move with the BioTector Network Control Unit remote access.



# **Technical Data\***

Parameters Measuring range	Measures TOC, TIC and TC 0 to 250 mg/L C or 0 to 1000 mg/L C	Communication: digital	Modbus, Profibus, Ethernet, and Network Control over Internet
Range selection	Automatic or manual range selection	User interface	Microcontroller with membrane keyboard
Repeatability	Standard range ± 3 % of reading or ± 0.45 mg/L C (ppm), whichever is greater	Display	High contrast 40 character x 16 line backlit LCD with LED backlight
Measurement method	Infrared measurement of CO <sub>2</sub> after oxidation	Sample inlet temperature	2 - 60 °C
Oxidation method	Unique Two-Stage Advanced Oxidation Process (TSAO) using Hydroxyl Radicals	Ambient temperature	5 - 45 °C
		Humidity	5 - 85 % (non-condensing)
		Service interval	6 month service intervals
Number of sample streams	Single process stream and manual grab sample	Power requirements (Voltage)	115/230 V AC
Cycle time	Typically 7 minutes 30 seconds	Power requirements	50/60 Hz
Exceedance tracking	No	(Hz)	
Particle size	Up to 100 µm	Weight	46 kg
Automatic cleaning	Yes	Dimensions (H x W x D)	750 mm x 500 mm x 320 mm
Data storage	Previous 9,999 reaction data Previous 99 fault events		*Subject to change without notice.

# **Principle of Operation**

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Acid is added to lower the pH so that inorganic carbon is sparged off as  $CO_2$ . This is measured to ensure Total Inorganic Carbon (TIC) is not carried over into the TOC.

#### Oxidation

BioTector's unique oxidation method (TSAO) achieves total and effective oxidation of the sample, including organic carbon to CO<sub>2</sub>. TSAO utilises hydroxyl radicals generated within the analyser by combining ozone generated in the analyser, with sodium hydroxide.

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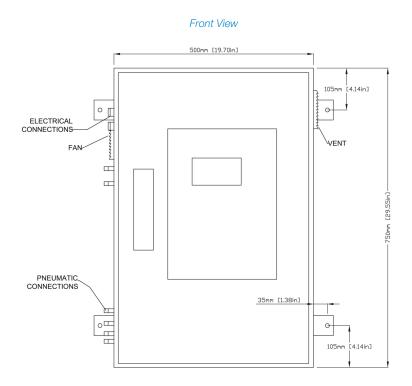
To remove  $CO_2$  from the oxidised sample, the pH of the sample is lowered again. The  $CO_2$  is sparged and measured by the specially developed NDIR  $CO_2$  analyser. The result is displayed as Total Organic Carbon (TOC).

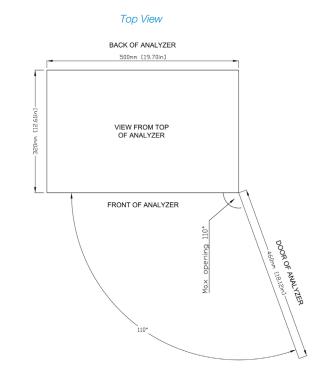
#### Cleaning

The entire system is automatically self-cleaned by the reaction process during every cycle.

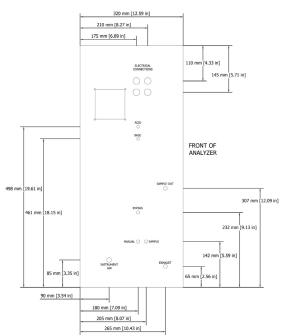


# **Dimensions**









# **Order Information**

Instruments	
BEBAAA152AAA2	Hach BioTector B3500e Online TOC analyser, 0-250 ppm, 1 stream, grab sample, cleaning, 230 V AC
BEBBAA152AAA2	Hach BioTector B3500e Online TOC analyser, 0-250 ppm with 0-1000 ppm range extension, 1 stream, grab sample, cleaning, 230 V AC
BEBAAA152AAB2	Hach BioTector B3500e Online TOC analyser, 0-250 ppm, 1 stream, grab sample, cleaning, sample sensor, 230 V AC
BEBBAA152AAB2	Hach BioTector B3500e Online TOC analyser, 0-250 ppm with 0-1000 ppm range extension, 1 stream, grab sample, cleaning, sample sensor, 230 V AC

There are additional options available. Please contact Hach for more details.

#### Accessories

10-SMC-001	B3500 Air supply filter pack
19-COM-160	BioTector Compressor 115 V / 60 Hz
19-COM-250	BioTector Compressor 230 V / 50 Hz

#### **Service Kit**

19-KIT-130 B3500e 6 month service kit

#### Be certain in your measurements with a first class Service Partner. Be confident with Hach Service.

By having regular on-site preventative maintenance and calibration, you maximise your measurement reliability and instrument uptime. Hach Service Programs give you full assurance that your instruments stay in compliance, and you stay within your budget.

#### Start-Up:

Commissioning will ensure you get the best performance from your instrumentation from the first day you use it.

#### Service Agreements:

Hach offers a wide range of service agreements that can be tailored to you to help maximise your measurement reliability and instrument uptime.

Contact us to get a service offering designed for you.

